

# SAFETY DATA SHEET

## SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

### PRODUCT

**Product Name:** HYDRO-SYN EP SAE 80W-140  
**Product Description:** Synthetic Base Oil and Additives  
**Product ID:** 0027-80140  
**Intended Use:** Gear Oil

### COMPANY IDENTIFICATION

**Manufacturer:** Hydrotex Partners Ltd.  
4912 S. 48<sup>th</sup> West Avenue  
Tulsa, OK 74107 USA

|                                       |                                                                       |
|---------------------------------------|-----------------------------------------------------------------------|
| <b>Transportation Emergency Phone</b> | 800-424-9300 CHEMTREC                                                 |
| <b>Hydrotex Transportation No.</b>    | 918-583-6224                                                          |
| <b>SDS Requests</b>                   | 972-389-8500                                                          |
| <b>Product Technical Information</b>  | 800-527-9439                                                          |
| <b>SDS Internet Address</b>           | <a href="http://www.hydrotexlube.com">http://www.hydrotexlube.com</a> |

## SECTION 2 HAZARDS IDENTIFICATION

### GHS Classification:

Skin sensitizer – Category 1  
STOT RE – Category 2

**GHS label elements**  
**Symbol(s)**



**Signal Word:** WARNING

### Hazard Statements

H317 May cause an allergic reaction  
H373 May cause damage to organs through prolonged or repeated exposure

### Precautionary Statements

P260 Do not breathe dust/fumes/gas/mist/vapors/spray  
P319 Get medical help if you feel unwell  
P280 Wear protective gloves/eye protection/face protection

### Response

P301/P310 IF SWALLOWED: Immediately call a POISON CENTER or physician.  
P331 Do NOT induce vomiting  
P305/P351/P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P337/P313 If eye irritation persists: Get medical attention  
P302/P352 IF ON SKIN: Wash with plenty of soap and water.  
P333/P317 If skin irritation or rash occurs: Get medical help.  
P362/P364 Take off contaminated clothing and wash it before reuse.

### Disposal

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P501 Dispose of contents/container in accordance with local/regional/national/international regulations



### SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

#### Reportable Hazardous Substance(s) or Complex Substance(s)

| Name                               | CAS#        | Concentration* |
|------------------------------------|-------------|----------------|
| OLEFIN SULFIDE                     | Proprietary | 1 - 5%         |
| PHOSPHORIC ACID ESTERS, AMINE SALT | Mixture     | 0.5 - 2%       |

\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

### SECTION 4 FIRST AID MEASURES

#### INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

#### SKIN CONTACT

Wash contact areas with soap and water. If product is injected into or under the skin, or into any part of the body, regardless of the appearance of the wound or its size, the individual should be evaluated immediately by a physician as a surgical emergency. Even though initial symptoms from high pressure injection may be minimal or absent, early surgical treatment within the first few hours may significantly reduce the ultimate extent of injury.

#### EYE CONTACT

Flush thoroughly with water. If irritation occurs, get medical assistance.

#### INGESTION

First aid is normally not required. Seek medical attention if discomfort occurs.

### SECTION 5 FIRE FIGHTING MEASURES

#### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight Streams of Water

#### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Hazardous Combustion Products:** Smoke, Fume, Aldehydes, Sulfur oxides, Incomplete combustion products, Oxides of carbon

#### FLAMMABILITY PROPERTIES

**Flash Point [Method]:** >200°C (392°F) [ASTM D-92]

**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0

**Autoignition Temperature:** N/D

**SECTION 6**

**ACCIDENTAL RELEASE MEASURES**

**NOTIFICATION PROCEDURES**

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

**SPILL MANAGEMENT**

**Land Spill:** Stop leak if you can do it without risk. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Confine the spill immediately with booms. Warn other shipping. Remove from the surface by skimming or with suitable absorbents. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

**ENVIRONMENTAL PRECAUTIONS**

**Large Spills:** Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

**SECTION 7**

**HANDLING AND STORAGE**

**HANDLING**

Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). When the material is handled in bulk, an electrical spark could ignite any flammable vapors from liquids or residues that may be present (e.g., during switch-loading operations). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Static Accumulator:** This material is a static accumulator.

**STORAGE**

The container choice, for example storage vessel, may effect static accumulation and dissipation. Do not store in open or unlabeled containers.

**SECTION 8**

**EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Exposure limits/standards for materials that can be formed when handling this product:** When mists / aerosols can occur, the following are recommended:

5 mg/m<sup>3</sup> - ACGIH TLV  
10 mg/m<sup>3</sup> - ACGIH STEL  
5 mg/m<sup>3</sup> - OSHA PEL

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

**ENGINEERING CONTROLS**

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

No special requirements under ordinary conditions of use and with adequate ventilation.

## PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

No special requirements under ordinary conditions of use and with adequate ventilation.

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

No protection is ordinarily required under normal conditions of use.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

No skin protection is ordinarily required under normal conditions of use. In accordance with good industrial hygiene practices, precautions should be taken to avoid skin contact.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

See Sections: 6, 7, 12, 13.

### SECTION 9

### PHYSICAL AND CHEMICAL PROPERTIES

Typical physical and chemical properties are given below. Consult the Supplier in Section 1 for additional data.

## GENERAL INFORMATION

**Physical State:** Liquid

**Color:** Purple

**Odor:** Characteristic

**Odor Threshold:** N/D

## IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

**Relative Density (at 15°C):** 0.887

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**Flash Point [Method]:** >200°C (392°F) [ ASTM D-92]  
**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 7.0  
**Autoignition Temperature:** N/D  
**Boiling Point / Range:** > 316°C (600°F)  
**Vapor Density (Air = 1):** > 2 at 101 kPa  
**Vapor Pressure:** < 0.013 kPa (0.1 mm Hg) at 20°C  
**Evaporation Rate (n-butyl acetate = 1):** N/D  
**pH:** N/A  
**Log Pow (n-Octanol/Water Partition Coefficient):** > 3.5  
**Solubility in Water:** Negligible  
**Viscosity:** 302 cSt (302 mm<sup>2</sup>/sec) at 40°C | 29 cSt (29 mm<sup>2</sup>/sec) at 100°C  
**Oxidizing Properties:** See Hazards Identification Section.

#### OTHER INFORMATION

**Freezing Point:** N/D  
**Melting Point:** N/A  
**Pour Point:** -35°C (-26°F)

### SECTION 10 STABILITY AND REACTIVITY

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Excessive heat. High energy sources of ignition.

**MATERIALS TO AVOID:** Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**HAZARDOUS POLYMERIZATION:** Will not occur.

### SECTION 11 TOXICOLOGICAL INFORMATION

#### ACUTE TOXICITY

| <u>Route of Exposure</u>                      | <u>Conclusion / Remarks</u>                                                                                   |
|-----------------------------------------------|---------------------------------------------------------------------------------------------------------------|
| <b>Inhalation</b>                             |                                                                                                               |
| Toxicity (Rat): LC50 > 5000 mg/m <sup>3</sup> | Minimally Toxic. Based on test data for structurally similar materials.                                       |
| Irritation: No end point data.                | Negligible hazard at ambient/normal handling temperatures. Based on assessment of the components.             |
| <b>Route of Exposure</b>                      |                                                                                                               |
| <b>Ingestion</b>                              |                                                                                                               |
| Toxicity (Rat): LD50 > 5000 mg/kg             | Minimally Toxic. Based on test data for structurally similar materials.                                       |
| <b>Skin</b>                                   |                                                                                                               |
| Toxicity (Rabbit): LD50 > 5000 mg/kg          | Minimally Toxic. Based on test data for structurally similar materials.                                       |
| Irritation (Rabbit): Data available.          | Negligible irritation to skin at ambient temperatures. Based on test data for structurally similar materials. |
| <b>Eye</b>                                    |                                                                                                               |
| Irritation (Rabbit): Data available.          | May cause mild, short-lasting discomfort to eyes. Based on test data for structurally similar materials.      |

#### CHRONIC/OTHER EFFECTS

For the product itself:

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Repeated and/or prolonged exposure may cause irritation to the skin, eyes, or respiratory tract. Component concentrations in this formulation would not be expected to cause skin sensitization, based on tests of the components or similar formulations.

**Contains:**

Synthetic base oils: Not expected to cause significant health effects under conditions of normal use, based on laboratory studies with the same or similar materials. Not mutagenic or genotoxic. Not sensitizing in test animals and humans.

The following ingredients are cited on the lists below: None.

–REGULATORY LISTS SEARCHED–

1 = NTP CARC

3 = IARC 1

5 = IARC 2B

2 = NTP SUS

4 = IARC 2A

6 = OSHA CARC

|                   |                               |
|-------------------|-------------------------------|
| <b>SECTION 12</b> | <b>ECOLOGICAL INFORMATION</b> |
|-------------------|-------------------------------|

The information given is based on data available for the material, the components of the material, and similar materials.

**ECOTOXICITY**

Material – Not expected to be harmful to aquatic organisms.

**MOBILITY**

Base oil component – Low solubility and floats and is expected to migrate from water to the land. Expected to partition to sediment and wastewater solids.

|                   |                                |
|-------------------|--------------------------------|
| <b>SECTION 13</b> | <b>DISPOSAL CONSIDERATIONS</b> |
|-------------------|--------------------------------|

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

**DISPOSAL RECOMMENDATIONS**

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

**REGULATORY DISPOSAL INFORMATION**

RCRA Information: The unused product, in our opinion, is not specifically listed by the EPA as a hazardous waste (40 CFR, Part 261D), nor is it formulated to contain materials which are listed as hazardous wastes. It does not exhibit the hazardous characteristics of ignitability, corrosivity or reactivity and is not formulated with contaminants as determined by the Toxicity Characteristic Leaching Procedure (TCLP). However, used product may be regulated.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

|                   |                              |
|-------------------|------------------------------|
| <b>SECTION 14</b> | <b>TRANSPORT INFORMATION</b> |
|-------------------|------------------------------|

**LAND (DOT):** Not Regulated for Land Transport

**LAND (TDG):** Not Regulated for Land Transport

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**SEA (IMDG):** Not Regulated for Sea Transport according to IMDG-Code



**AIR (IATA):** Not Regulated for Air Transport

| SECTION 15 | REGULATORY INFORMATION |
|------------|------------------------|
|------------|------------------------|

**OSHA HAZARD COMMUNICATION STANDARD:** When used for its intended purposes, this material is not classified as hazardous in accordance with OSHA 29 CFR 1910.1200.

**NATIONAL CHEMICAL INVENTORY LISTING:** IECSC, DSL, EINECS, KECI, TSCA

**EPCRA:** This material contains no extremely hazardous substances.

**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** None.

**SARA (313) TOXIC RELEASE INVENTORY:** This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

**The following ingredients are cited on the lists below:** None.

--REGULATORY LISTS SEARCHED--

|               |                  |                   |             |
|---------------|------------------|-------------------|-------------|
| 1 = ACGIH ALL | 6 = TSCA 5a2     | 11 = CA P65 REPRO | 16 = MN RTK |
| 2 = ACGIH A1  | 7 = TSCA 5e      | 12 = CA RTK       | 17 = NJ RTK |
| 3 = ACGIH A2  | 8 = TSCA 6       | 13 = IL RTK       | 18 = PA RTK |
| 4 = OSHA Z    | 9 = TSCA 12b     | 14 = LA RTK       | 19 = RI RTK |
| 5 = TSCA 4    | 10 = CA P65 CARC | 15 = MI 293       |             |

Code key: CARC=Carcinogen; REPRO=Reproductive

Cal. Prop. 65



**WARNING** This product contains the following chemical(s) known to the state of California to cause cancer and/or birth defects based on maximum impurity levels of components: <100 ppm Ethyl Benzene CAS no. 100-41-4; 2ppm Cumene CAS no. 98-82-8; <0.5 ppm Ethyl Acrylate CAS no.140-88-5; <0.5 ppm Methyl Isobutyl Ketone CAS no. 108-10-1; <0.25ppm 1, 4 Dioxane CAS no. 123-91-1, <0.25ppm Propylene oxide CAS no. 75-56-9; <0.25ppm Ethylene Oxide CAS no.75-21-8; <40ppb Naphthalene, For more information go to: [www.P65Warnings.ca.gov/petroleum](http://www.P65Warnings.ca.gov/petroleum).

| SECTION 16 | OTHER INFORMATION |
|------------|-------------------|
|------------|-------------------|

N/D = Not determined, N/A = Not applicable

**NFPA Hazard ID:** Health: 2 Flammability: 1 Reactivity: 0

**HMIS Hazard ID:** Health: 2 Flammability: 1 Reactivity: 0

THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS: Updated to accurately reflect hazards

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